



## 1974

IMT is founded by Mr. Giulio Accorroni.

### 1975

The first innovative hydraulic drill rig (model 75 type G) is patented. Capable of drilling up to a depth of 30 meters (best market performance at the time)

#### 1978

The Accorroni family buys 100% of IMT shares and Giulio Accorroni is appointed IMT's sole Director.

#### 1984

Andrea Accorroni takes over IMT management following the death of his older brother, (Fabio Accorroni , Giulio's first son)

#### 1985

The company introduces the 805 model, which soon becomes very successful and used for big construction projects, such as the Sagrada Familia in Barcelona, Spain.

#### 1992

New innovative models are launched (i.e., sound-proof machine and model AF12, assembled on a crawler base completely produced by IMT).

#### 1993

Beginning of co-operation with Caterpillar (CAT): IMT starts assembling drill rigs on CAT bases (IMT is the first drill rig manufacturer to do this; other manufacturers will soon follow the example); IMT starts a distribution agreement in North America and Canada for its drill rigs mounted on CAT bases through the CAT dealer in Miami, Kelly Tractor Company In the same period, the technology for driven piles used in the U.S. until then starts moving towards the European piling system and the drilling equipment demand in the US market for all European manufacturers starts growing.

#### 1997

IMT produces the AF50, the biggest drill rig in the world at the time, and sells no. 7 units to the Japanese multi-national company Sumitomo. Giulio and Andrea Accorroni are invited to Osaka for a lecture on the technical characteristics of the rig. The lecture is attended by the owners/directors of the biggest Japanese construction companies.

#### 2005

IMT patents an innovative drilling system related to highly seismic grounds, the "Multi Rotary driven Soil Mixing Pile".

#### 2006-2008

IMT increases its production range and doubles its sales. Andrea Accorroni, current President of IMT INTERNATIONAL S.p.A

#### 2009-2010

IMT reacts to the global economic crisis by launching 2 new product lines in the market with traditional technology (the "AG" series, assembled on HITACHI base, and the "A" series, mounted on IMT base), and completes the first prototype of drill rig for seismic grounds, the AF460 model, which uses the patented "Multi Rotary driven Soil Mixing Pile" system. The prototype is presented at BAUMA 2010, the most important international exhibition for construction machinery. The complete production range is developed thereafter.

#### 2011

IMT AGM appoints a new Board of Directors.

#### 2011/2013

IMT develops the prototypes for the full range of the AF series drilling rigs with Tier 4 engines, as well as the newly-born A125 and A150 models, mounted on IMT base and powered by CAT.

#### 2014/2015

IMT upgrades the A-series machines with new engines and design, and develops its own particular water well technology system.

#### 2016/2019

The brand new range of A-series rigs with Tier 3 and Tier 4 engines, completely designed and developed by IMT, and lauched into the market.

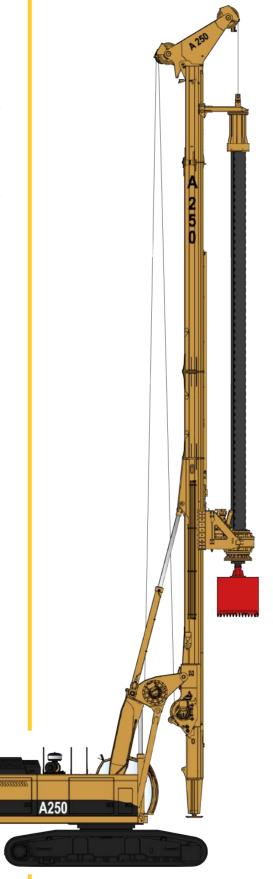


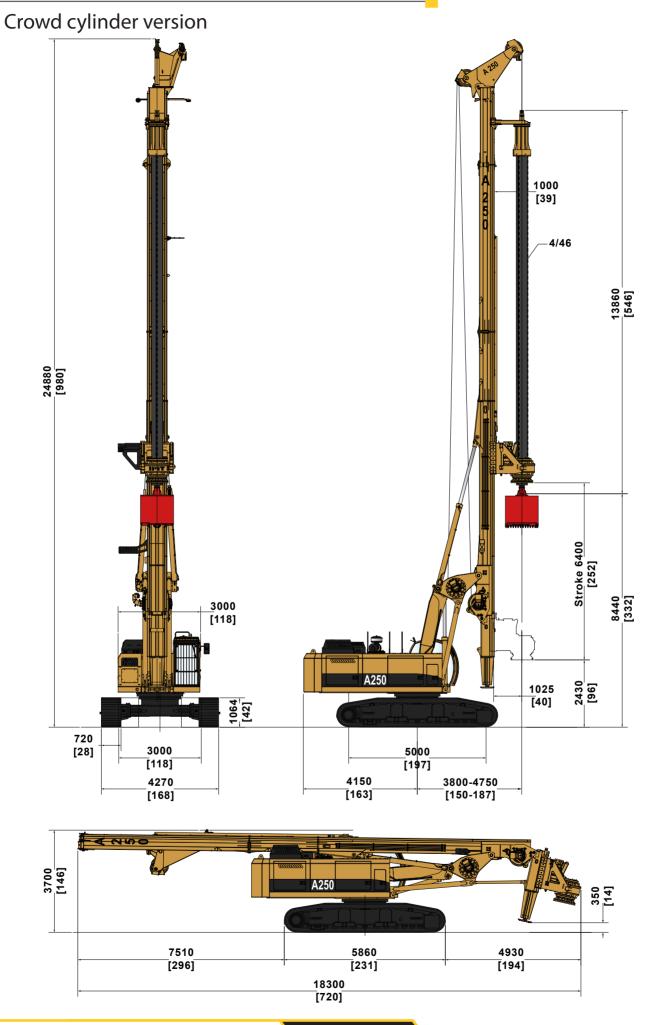


# A 250

IMT, a global leader in the manufacture of drill rigs and a brand which has always been synonymous with quality and reliability in the pursuit of satisfying market demand, is pleased to present a new series of A drill rigs. This new line is unique in its simplicity and flexibility of use, while also perfectly maintaining sturdiness and productivity.

The machine was designed for very arduous applications as, thanks to its high torque and high-performing winch, it is capable of reaching great depths, also with great diameters. Its heavy-duty undercarriage guarantees optimal stability in various working conditions.







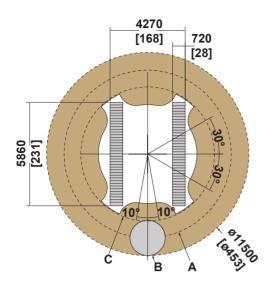
### Technical specifications

### A250 Tier 4 Stage V

Nominal torque   KNm   260   191710   191770				torque [kNr	m] 1°st Gear
Ibf ft	Rotary	T		260	2°st Gear
Min. Working speed rpm 27  Max. Working speed rpm 27  Min. Discharge speed rpm 110  Winches  Main winch pull force Ibf 53995  Main winch speed rpm 120  Min. Discharge speed rpm 110  Winches  Main winch pull force Ibf 53995  Main winch speed rpm 28  Main winch speed rpm 120  Min. Winch speed rpm 120  Main winch speed rpm 28  Main winch cable diameter rpm 28  Min. Min. Min. Min. Min. Min. Min. Min.	Nominal torque		260	210	3°st Gear
Max. Working speed         rpm         45           Max. Discharge speed         rpm         45           Max. Discharge speed         rpm         110           "**********************************		lbf ft	191770	150	
Min. Discharge speed         rpm         45           Max. Discharge speed         rpm         110           Winches           Main winch pull force         kN         240           Main winch speed         m/min         73           Main winch cable diameter         mm         28           Main winch pull force         kN         120           Auxiliary winch pull force         kN         120           Auxiliary winch speed         m/min         80           Maxiliary winch speed         m/min         262           Auxiliary winch speed         m/min         262           Auxiliary winch cable diameter         mm         22           Muxiliary winch speed         mm         250           Kelly crowd pull         kN         390           Kelly crowd pull         kN         390           Kelly crowd pull         kN         37680           Stroke (mm)         mm         6400	Min. Working speed	rpm	7	128	
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Max. Discharge speed         Intoferonate water           Main winch pull force         kN         240           Main winch speed         m/min         73           Main winch cable diameter         mm         28           Main winch pull force         kN         120           Auxiliary winch pull force         kN         120           Auxiliary winch speed         m/min         80           Auxiliary winch speed         m/min         80           Auxiliary winch cable diameter         m/min         262           Auxiliary winch cable diameter         mm         22           in         /         /           Crowd System         wm         250           Kelly crowd push         kN         250           Ibf         56205         Stroke (mm)         BN         390           Stroke (mm)         mm         6400         6400           Stroke (mm)         mm         6475         6400           Stroke (mm)         mm         CAT 5860 / 3000 - 4270 / 720         6400           Stroke (mm)         mm         CAT 693 first P\$ stage V         6400           Undercarriage length / widening range / shoe         mm         CAT 693 first P\$ stage V	Min. Discharge speed	rpm	45		amond [mm]
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Ibf   53955     Main winch speed	Winches				
Main winch speed         m/min         73           Main winch cable diameter         mm         240           Main winch cable diameter         mm         28           Auxiliary winch pull force         kN         120           Bif         26980         26980           Auxiliary winch speed         m/min         80           Auxiliary winch cable diameter         mm         22           Auxiliary winch cable diameter         mm         22           Marcian M	Main winch pull force			kN	240
Main winch cable diameter         ft/min         240           Main winch cable diameter         mm         28           in         /           Auxiliary winch pull force         kN         120           Auxiliary winch speed         m/min         80           Auxiliary winch cable diameter         mm         22           Auxiliary winch cable diameter         mm         22           Crowd System         w         250           Kelly crowd push         kN         250           Kelly crowd push         kN         390           Stroke (mm)         mm         6400           Stroke (mm)         mm         6400           Stroke (mm)         mm         6400           In         252           Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           In         231 / 118 - 168 / 28,5         Engine type         CAT 59.3 Tier 4 Stage V           Engine type         CAT C9.3 Tier 4 Stage V         280 KW (375 HP) @ 1900 rpm           Mast raking forward         degree         5°           Mast raking backwards         degree         15°           Pile max diameter         m				lbf	53955
Main winch cable diameter         mm         28           in         /           Auxiliary winch pull force         kN         120           Auxiliary winch speed         m/min         80           Auxiliary winch cable diameter         mm         262           Auxiliary winch cable diameter         mm         22           din         /         /           Crowd System           Kelly crowd push         kN         250           Kelly crowd push         kN         390           Kelly crowd pull         kN         390           Kelly crowd pull         kN         390           Stroke (mm)         mm         6400           in         252           Base           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5         Engine type         CAT C9.3 Tier 4 Stage V           Engine type         CAT C9.3 Tier 4 Stage V         280 KW (375 HP) @ 1900 rpm           Mast raking forward         degree         5°           Mast raking forward         degree         15°           Mast raking backwards         degree         15°	Main winch speed			m/min	73
In				ft/min	240
Auxiliary winch pull force RN 120   lbf   26980     Auxiliary winch speed   m/min   80   ft/min   262   Auxiliary winch cable diameter   mm   22   in	Main winch cable diame	eter		mm	28
Bif   26980   Auxiliary winch speed   m/min   80				in	/
Auxiliary winch speed         m/min         80           ft/min         262           Auxiliary winch cable diameter         mm         22           in         /           Crowd System           Kelly crowd push         kN         250           Bib         56205           Kelly crowd pull         kN         390           Bib         87680         87680           Stroke (mm)         mm         6400           bin         252         28           Base         IMT         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5         280 kW (375 HP) @ 1900 rpm           Mast         CAT C9.3 Tier 4 Stage V           280 kW (375 HP) @ 1900 rpm         Mast           Mast raking forward         degree         5°           Mast raking forward         degree         15°           Mast raking backwards         degree         15°           Pille max diameter         mm         2000           in         79           Kelly bar           Kelly bar         4/46           Options available	Auxiliary winch pull ford	ce		kN	120
Auxiliary winch cable diameter         ft/min         262           Auxiliary winch cable diameter         mm         22           in         /           Crowd System           Kelly crowd push         kN         250           Bbf         56205           Kelly crowd pull         kN         390           Stroke (mm)         mm         6400           Stroke (mm)         mm         6400           base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           280 KW (375 HP) @1900 rpm         Mast           Mast raking forward         degree         5°           Mast raking backwards         degree         5°           Mast raking backwards         degree         15°           Pille max diameter         mm         2000           in         79           Kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69				lbf	26980
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Crowd System         kN         250           Kelly crowd push         kN         390           Kelly crowd pull         kN         390           Broke (mm)         mm         6400           Stroke (mm)         mm         6400           in         252           Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           280 KW (375 HP) @1900 rpm         280 KW (375 HP) @1900 rpm           Mast         degree         5°           Mast raking forward         degree         ±8°           Mast raking backwards         degree         15°           Pile max diameter         mm         2000           in         79           Kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69	Auxiliary winch cable di	iameter		mm	22
Kelly crowd push         kN         250           Ibf         56205           Kelly crowd pull         kN         390           Stroke (mm)         mm         6400           in         252           Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           280 KW (375 HP) @1900 rpm           Mast           Mast raking forward         degree         5°           Mast raking backwards         degree         ±8°           Mast raking backwards         degree         15°           Pile max diameter         mm         2000           in         79           Kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69				in	/
Ibf   56205	Crowd System				
Kelly crowd pull         kN         390           Stroke (mm)         Ibf         87680           Stroke (mm)         mm         6400           in         252           Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           280 KW (375 HP) @1900 rpm           Mast           Mast raking forward         degree         ±8°           Mast raking backwards         degree         ±8°           Mast raking backwards         degree         15°           Pile max diameter         mm         2000           kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69	Kelly crowd push			kN	250
Bif   87680				lbf	56205
Stroke (mm)         mm         6400           Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           Base         280 KW (375 HP) @1900 rpm           Mast raking forward         degree         5°           Mast side raking         degree         ±8°           Mast raking backwards         degree         15°           Pile max diameter         mm         2000           Pile max diameter         mm         2000           Kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69	Kelly crowd pull			kN	390
in 252  Base IMT  Undercarriage length / widening range / shoe mm CAT 5860 / 3000 - 4270 / 720 in 231 / 118 - 168 / 28,5  Engine type CAT C9.3 Tier 4 Stage V 280 KW (375 HP) @ 1900 rpm  Mast  Mast raking forward degree 5° Mast side raking degree ±8° Mast raking backwards degree 15° Pile max diameter mm 2000 in 79  Kelly bar  Standard 4/46 Options available 4/48 - 5/66 Operating Weight w/standard kelly bar t (metric) 69				lbf	87680
Base         IMT           Undercarriage length / widening range / shoe         mm         CAT 5860 / 3000 - 4270 / 720           in         231 / 118 - 168 / 28,5           Engine type         CAT C9.3 Tier 4 Stage V           280 KW (375 HP) @1900 rpm           Mast           Mast raking forward         degree         5°           Mast side raking         degree         ±8°           Mast raking backwards         degree         15°           Pile max diameter         mm         2000           in         79           Kelly bar           Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69	Stroke (mm)			mm	6400
Undercarriage length / widening range / shoe  in  231 / 118 - 168 / 28,5  Engine type  CAT C9.3 Tier 4 Stage V  280 KW (375 HP) @1900 rpm  Mast  Mast raking forward  degree  5°  Mast side raking  degree  ±8°  Mast raking backwards  Pile max diameter  mm  2000  in  79  Kelly bar  Standard  Options available  Operating Weight w/standard kelly bar  in  CAT 5860 / 3000 - 4270 / 720  in  231 / 118 - 168 / 28,5  CAT C9.3 Tier 4 Stage V  280 KW (375 HP) @1900 rpm  degree  5°  Mast raking degree  ±8°  degree  15°  mm  2000  in  79  Kelly bar				in	252
in 231 / 118 - 168 / 28,5 Engine type CAT C9.3 Tier 4 Stage V  280 KW (375 HP) @1900 rpm  Mast  Mast raking forward degree 5° Mast side raking degree ±8° Mast raking backwards degree 15° Pile max diameter mm 2000 in 79  Kelly bar  Standard 4/46 Options available 4/48 - 5/66 Operating Weight w/standard kelly bar t (metric) 69	Base				IMT
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Mast raking forward degree 5°  Mast side raking degree ±8°  Mast raking backwards degree 15°  Pile max diameter mm 2000  in 79  Kelly bar  Standard 4/46  Options available 4/48 - 5/66  Operating Weight w/standard kelly bar t (metric) 69					280 KW (375 HP) @1900 rpm
Mast side raking degree ±8°  Mast raking backwards degree 15°  Pile max diameter mm 2000  in 79  Kelly bar  Standard 4/46  Options available 4/48 - 5/66  Operating Weight w/standard kelly bar t (metric) 69	Mast				
Mast raking backwards degree 15° Pile max diameter mm 2000 in 79  Kelly bar Standard 4/46 Options available 4/48 - 5/66 Operating Weight w/standard kelly bar t (metric) 69	Mast raking forward			degree	5°
Pile max diameter         mm         2000           in         79           Kelly bar         Standard         4/46           Options available         4/48 - 5/66           Operating Weight w/standard kelly bar         t (metric)         69	Mast side raking			degree	±8°
Kelly barin79Standard4/46Options available4/48 - 5/66Operating Weight w/standard kelly bart (metric)69	Mast raking backwards			degree	15°
Kelly barStandard4/46Options available4/48 - 5/66Operating Weight w/standard kelly bart (metric)69	Pile max diameter			mm	2000
Standard 4/46  Options available 4/48 - 5/66  Operating Weight w/standard kelly bar t (metric) 69				in	79
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Operating Weight w/standard kelly bar t (metric) 69	Standard				4/46
	Options available				4/48 - 5/66
lbs 152120	Operating Weight w/sta	ndard kelly b	ar	t (metric)	69
				lbs	152120

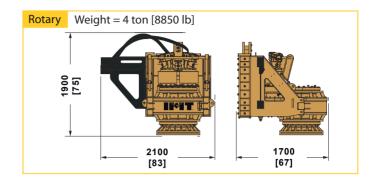


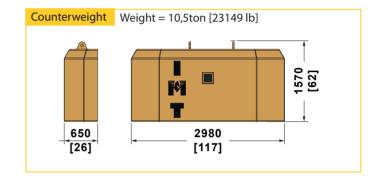
### Working area crowd cylinder



- A MAX WORKING RADIUS 4750 [R 187]
- B MAX TOOL DIAMETER 2000 [ø 79]
- C MIN WORKING RADIUS 3800 [R 150]

### Removable parts for transport phase





### Equipment

### - STANDARD EQUIPMENT -

Air conditioner

Neutral lever (lock out) for all control

Guard cab front

Guard cab top

Top cabin working lights

Main and auxiliary load sensing circuit

Free flow during drilling phase

Automatic bottom hole stop

Depth measuring device on main winch

Mast inclination mesurement

Kelly bar intelocking 4/46 (46m depth)

Automatic engine control to safe fuel

Electrical refuelling pump

### - OPTIONAL EQUIPMENT-

Biodegradable oil

Lateral / Rear camera

Cardanic universal joint kit

Casing oscillator kit

LCA kit

Rotary with removable racks



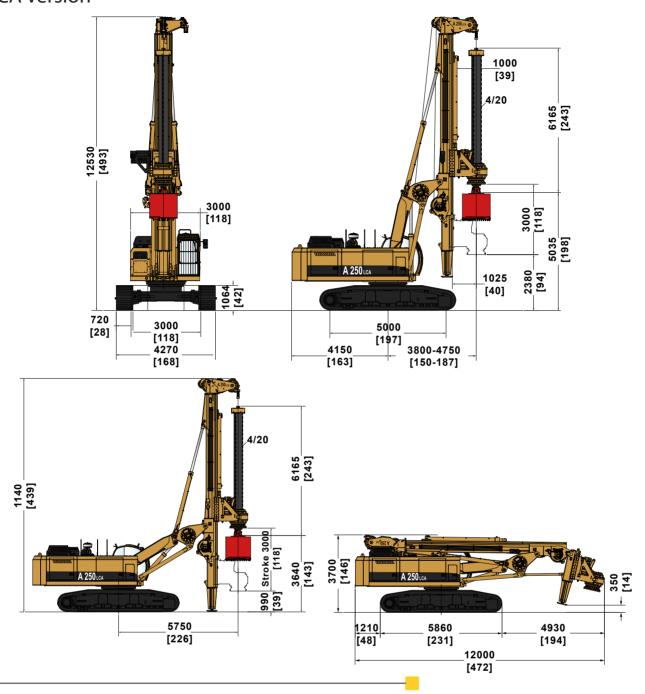
## Kelly bar standard version ά A [m/in] W [kg/lb] C [m/ft] B [m/in] Kelly bar 7740/17064 45/148 8,5/332 4/46 13,9/546 4 / 48 14,7/577 8170/18012 48,3/158,5 7,7/301 \*5 / 66 16,1/635 8315/18331 66,9/219 6,2/243 \*With 200X200 square joint 1,5[m] / 59[in] 177x177 mm Standard square joint other dimension available Further kelly bars available on request



**4 PARTS** 

**5 PARTS** 

### LCA version



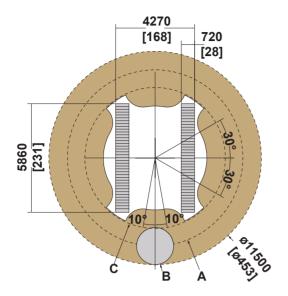
### **Technical specifications**

### A250 Lca Tier 4 Stage V

Crowd System		
Stroke (mm)	mm	3000
	in	118
Kelly bar		
Standard		4/20
Options available		4/17 - 5/33
Operating Weight w/standard kelly bar	t (metric)	63,2
	lbs	139340

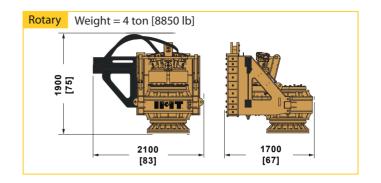


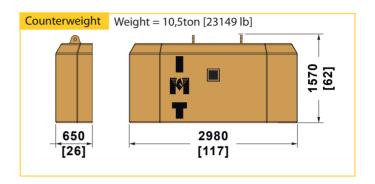
### Working area LCA

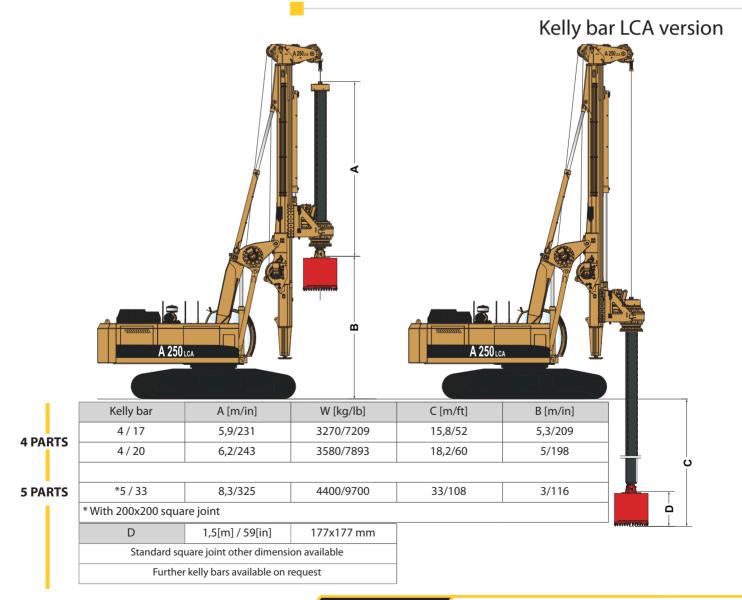


- A MAX WORKING RADIUS 4750 [R 187]
- B MAX TOOL DIAMETER 2000 [ø 79]
- C MIN WORKING RADIUS 3800 [R 150]

### Removable parts for transport phase







### Worldwide sales and assistance network





IMT dealers, a global network at your service IMT, like very few other companies in the field, has a global commercial and assistance network wich is present in over 30 countries.

From any part of the world IMT clients know which they can always count on fast and efficient service.





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All technical data are indicative and subject to change without notice.



Note	



		Note



Note	



Note



